

Formulating a Greener World®

SoluJET® 2705C

Solvent ink for non-porous media



TECHNICAL DATA SHEET

SoluJET® 2705C cyan solvent TIJ 2.5 ink is designed for track and trace coding and marking at high-productivity industrial packaging printing applications.

SoluJET® 2705C ink provides good adhesion and rub resistance, fast drying time, and excellent sharpness on semi-porous and non-porous substrates such as lacquered aluminum foils and packaging films.⁽¹⁾

Technical Specifications

SoluJET® 2705C Print Cartridge	
Ink type	Cyan dye solvent ink
Print cartridge type	HP 45si
Resolution	Up to 600 dpi, recommended 300 x 300 dpi
Nozzle count	300
Print swath	12.7 mm
Firing voltage	9.0 V
Fire pulse width	1.8 µs
Pulse warming	OFF
Decap time⁽¹⁾	5 min
Drying time⁽¹⁾	3 - 5 s at 300 x 300 dpi
Throw distance⁽²⁾	Up to 5 mm, recommended 3 mm
Average delivered ink	36 mL (vertical)
Average drop volume	36 pL
Operating conditions	15 °C to 35 °C, 35% to 80% RH
Shipping / storage temperature	5 °C to 30 °C
Best before⁽³⁾	4 months from filling date

Cartridge Shipping & Storage

- The cartridge should be stored in vacuum sealed pouch until used.
- Use the cartridge within two weeks of removing it from vacuum sealed pouch for best performance.
- Store the cartridge with a clip placed over the printhead. Nozzles up or horizontal.
- Refer to Safety Data Sheet for more information.

Cartridge Maintenance & Handling

- Use a lint-free cloth moistened with ethanol (> 98%) to clean the cartridge printhead.
- Holding the cartridge printhead face down, gently press the printhead on a lint-free cloth to allow ink to wick out. Then, slowly and lightly wipe across the tip of the long edge.
- Do not shake the cartridge.

Ordering Information

Product number	Product description
2705C42A	SoluJET® 2705C Print Cartridge

(1) Ink performance may vary depending on substrate, printer, and environmental conditions.

(2) Recommended. May vary by application.

(3) Must be shipped and stored under recommended conditions.

MYLAN GROUP

Longduc Industrial Park, Travinh City, Travinh Province, Vietnam

Tel.: +84 294 3846 997 - Fax: +84 294 3846 998

Email: inks@mylangroup.com

Website: www.mylangroup.com