# Formulating a Greener World®









# **TECHNICAL DATA SHEET**

SoluJET<sup>®</sup> 2707C which a methanol free cyan solvent TIJ 2.5 ink is designed for track and trace coding and marking and other high-productivity industrial packaging printing applications. SoluJET<sup>®</sup> 2707C ink provides long decap time, good adhesion and rub resistance, excellent sharpness and barcode readability on semi-porous and non-porous substrates such as lacquered aluminum foils and packaging films.

### **Technical Specifications**

#### SoluJET<sup>®</sup> 2707C Print Cartridge

Ink type	Cyan dye solvent ink
Print cartridge type	HP 45si
Resolution	Up to 600 dpi, recommended 300 $ imes$ 300 dpi
Nozzle count	300
Print swath	12.7 mm
Firing voltage	9.0 V
Fire pulse width	2.2 μs
Pulse warming	OFF
Decap time	Up to 1 h
Drying time	5 - 7 s at 300 × 300 dpi
Throw distance	Up to 5 mm
Average delivered ink	36 mL (vertical) and 34 mL (horizontal)
Average drop volume	36 pL
Operating conditions	15 ℃ to 35 ℃, 45% to 90% RH
Shipping / storage temperature	10 °C to 30 °C
Best before	10 months from filling date

# **Cartridge Shipping & Storage**

- The cartridge should be stored in vacuum sealed pouch until used.
- Use the cartridge within two weeks of removing it from vacuum sealed pouch for best performance.
- Store the cartridge with a clip placed over the printhead. Horizontal position is recommend.
- Refer to Safety Data Sheet for more information.

# **Cartridge Maintenance & Handling**

• Use a lint-free cloth moistened with ethanol (> 98%) to clean the cartridge printhead.

• Holding the cartridge printhead face down, gently press the printhead on a lint-free cloth to allow ink to wick out. Then, slowly and lightly wipe across the tip of the long edge.

• Do not shake the cartridge.

# **Ordering Information**

Product number	Product description
2707C42A	SoluJET® 2707C Print Cartridge